

Merit

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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## *Ratier Figeac*

*Avenue Ratier  
Figeac Cedex, 46101  
France*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:*

## *Chemical Processing*

Certificate Number: 6412210018  
Expiration Date: 28 February 2025  
Accreditation Length: 24 Months

**Jay Solomond**  
Executive Vice President & Chief Operating Officer

Merit

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## SCOPE OF ACCREDITATION

### Chemical Processing

Ratier  
Figeac  
Avenue  
Ratier  
Figeac Cedex, 46101  
France

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

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#### AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

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##### ~~AC7108 Rev J - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/AFTER 12-Jun-2022)~~

AC7108/02 – Etch Inspection Processes and Pre-Penetrant Etch – AC7108/2 must also be selected

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected

AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected

AC7108/12 – Standalone Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected

General Cleaning and Pre-Cleaning

Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline” also)

Titanium Cleaning – Alkaline

Ovens Used for Thermal Treatments at a Set Point above 250°F

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Stripping of Coatings as an Internal Rework Process

Inorganic Coatings

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##### ~~AC7108/2 Rev H - Nadcap Audit Criteria for Etch Inspection Processes (Anodic Etch, Blue Etch, Anodize, Local, Macrostructure, Nital/Temper) and Pre-Penetrant Etch (to be used on audits on/AFTER 12-Jun-2022)~~

Etch Inspection Processes

Nital/Temper Etch

Immersion – Nital

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##### AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of

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Ratier Figeac  
#2  
Figeac Cedex, France

**Chemical Processing to AC7108 (To Be Used On Audits Conducted On audits on/after 21 January 2018)**

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

B04 – Microhardness Testing In Support of AC7108

B05 – Salt Spray Testing In Support of AC7108

B12 – Adhesion Testing (Bend Test) In Support of AC7108

B13 – Coating Weight Testing In Support of AC7108

B14 – Conductivity Testing In Support of AC7108

B16 – Coating Thickness Measurement In Support of AC7108

B23 – Other Testing In Support of AC7108

**AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)**

Anodize Aluminum, Chromic Acid

Anodize Aluminum, Sulfuric Acid

Anodize Titanium

Seal

**AC7108/9 - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/after 5 June 2016)**

Electroplating

Chromium Plating

**AC7108/12 Rev A - Nadcap Audit Criteria for Standalone Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 12 July 2020)**

Passivation

